

Date: Friday, 18/07/2008 1:09:41 PM
 User: Julie Lecocq

Process Sheet

| | | | |
|------------------------------------|---|---------------------------|--------------------|
| Customer : | CU-DAR001 Dart Helicopters Services | Drawing Name : | HELI-ACCESS HANDLE |
| Job Number : | 40632 | | |
| Estimate Number : | 11828 | | |
| P.O. Number : | | Part Number : | D2478 |
| This Issue : | 18/07/2008 | S.O. No. : | |
| Prsht Rev. : | NC | Drawing Number : | D2478 REV A |
| First Issue : | / / | Project Number : | N/A |
| Previous Run : | 38146 | Drawing Revision : | A |
| | Type : | Material : | |
| | MACHINED PARTS | Due Date : | 06/08/2008 |
| Written By : | | Qty: | 8 Um: Each |
| Checked & Approved By : | <u>JUL 08.7.18</u> | | |
| Comment : | Est. B99.03.12 Updated from hand written IPP DM | | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|--------------------------|
| 1.0 | M304TR0750W049 | 304 RD Tube .750 x .049W |



Comment: Qty.: 3.1500 f(s)/Unit Total: 25.2000 f(s)
 304 RD Tube .750 x .049W
 Material: 304/316 SS Seamless 0.75" OD x 0.049" Wall
 Batch M108498

FF 08-07-21

(8)

| | | |
|-----|----------|----------|
| 2.0 | BAND SAW | BAND SAW |
|-----|----------|----------|



Comment: BAND SAW
 Cut as per Template DT8331 (DT 2478 CT)

FF 08-07-21

(8)

| | | |
|-----|---------|-----------------------------|
| 3.0 | BENDING | BENDING MACHINE - SKIDTUBES |
|-----|---------|-----------------------------|



Comment: BENDING MACHINE
 Bend as per Template DT8332 (DT 2478 BT)
 Trim as per Template DT8333 (DT 2480 CJ)
 Deburr

FF 08-07-21

(8)

| | | |
|-----|-----|------------------------------|
| 4.0 | QC5 | INSPECT WORK TO CURRENT STEP |
|-----|-----|------------------------------|



Comment: INSPECT WORK TO CURRENT STEP

S08/7/08 (26)

| | | |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: WS

D 08-08-01

(8)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Friday, 18/07/2008 1:09:41 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI-ACCESS HANDLE

Job Number: 40632

Part Number: D2478

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(8)

Comment: FINAL INSPECTION/W/O RELEASE

2008/05/08

Job Completion



U 08.08.01

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

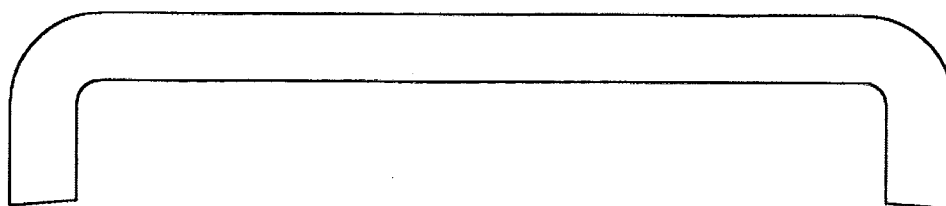
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries



| | | | |
|----------------------|-----------------------|--|------------------------|
| DESIGN B WILLIAMS | DRAWN BY MIKE M | DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA | |
| CHECKED <i>BW</i> | APPROVED <i>BW</i> | DRAWING NO. D2478 | REV. A SHEET 1 OF 1 |
| DATE 96:05:14 | | TITLE HELI-ACCESS HANDLE | SCALE 1:1 |

RELEASED
96/10/02 DS



CUT PER TEMPLATE DT 2478 CT
BEND PER TEMPLATE DT 2478 BT
TRIM PER TEMPLATE DT 2480 CJ

MATERIAL: 304/316 SS 0.75 OD 0.049 WALL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 40032